

*MIZUNO*  
*TEAM APPAREL COLLECTION*  
*2024*

MIZUNO'S PHILOSOPHY

***“TO CONTRIBUTE TO SOCIETY  
THROUGH THE ADVANCEMENT  
OF SPORTING GOODS AND THE  
PROMOTION OF SPORTS.”***





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- SIZE CHART

***INLINE RANGE***

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*MIZUNO BROTHERS LTD.*

***FOUNDED IN 1906, OSAKA JAPAN***

*RIHACHI MIZUNO AND HIS YOUNGER BROTHER RIZO FOUNDED MIZUNO BROTHERS LTD.*

*#MIZUNOEUROPE*

# HISTORY



The difference between something good and something great is attention to detail. Mizuno not only supports sporting activities by offering better sporting goods but also develops products and services that make the most of the value of sports and actively spread that in daily life.

1900

2023



1910

Mizuno shop begins to manufacture baseballs and gloves.

1921

Mizuno starts making sweaters for the colleges and baseball league in Japan.



1933

Mizuno first Japanese manufactured golf clubs.



1938

Mizuno established R&D department. The worlds first sports innovation centre.

1972

Supply sporting goods for the Japanese delegation to the Sapporo Olympic Games.

1982

Runbird athletics shoe goes on sale.



1991

New world record set for the 100m dash in Mizuno footwear.

1994

Innovation of Mizuno's climate control technology Breath Thermo.



2021

Mizuno sign Surbiton Hockey Club and Surrey Storm



2023

Mizuno provide technical team apparel for British Rowing



2023

Our first Carbon Shoe is released, The Rebellion Pro.

# HOW TO ORDER

## 1 *PRODUCT SELECTION*

Select the product style, fit and collar using the product codes.

## 2 *DESIGN*

Design your team kit with your team's colours, logos, names and numbers.

## 3 *APPROVAL*

Mizuno Design Team will transfer your design in a CAD visual for your approval

## 4 *ORDER*

Once you are happy with your design, place your order with a Mizuno representative.



# TEAM APPAREL STRUCTURE



## 1 **INLINE**

Mizuno inline range consists of a vast range of team apparel and equipment stocked at Mizuno's warehouse. The inline range is available in many key colour & sizes and can be personalised using print and embroidery.



## 2 **BESPOKE SUBLIMATION**

Sublimation is a manufacturing process that allows for limitless design possibilities. Mizuno predominately uses sublimation for on field/court playing kit. The process allows for club crest, sponsor logos, names and numbers to be embellished into the garment for no additional cost.



## 3 **BESPOKE CUT & SEWN**

The term 'Cut & Sewn' is when pre-coloured fabrics are cut to shape and sewn together to create a new bespoke garment. There is still a wide range of colours to select from and logo, names and number can be applied to garments using either an embroidery or print method.



# LOGO APPLICATION

## 1 EMBROIDERY

Traditionally used for club crest on inline and cut and sewn garments.



## 2 PRINT

High definition, multi-colour print application is predominately use for personalising inline & bespoke cut & sewn garments. Ideal for sponsor logos, names and numbers.



## 3 SUBLIMATED

Digitally printed design on a paper transferred onto (usually) white polyester material using high temperature which helps to integrate ink to the fabric



## 4 HEAT SEALED

Thermo-adhesive applications, available in few different qualities.



# NAMES & NUMBERS

## MIZUNO FONTS

FONT NUMBER 1

0 1 2 3 4 5 6 7 8 9

FONT NUMBER 2

0 1 2 3 4 5 6 7 8 9

FONT NUMBER 3

0 1 2 3 4 5 6 7 8 9

FONT NUMBER 4

0 1 2 3 4 5 6 7 8 9

FONT NAME 1

A B C D E F G H I J K L M  
N O P Q R S T U V W X Y Z

FONT NAME 2

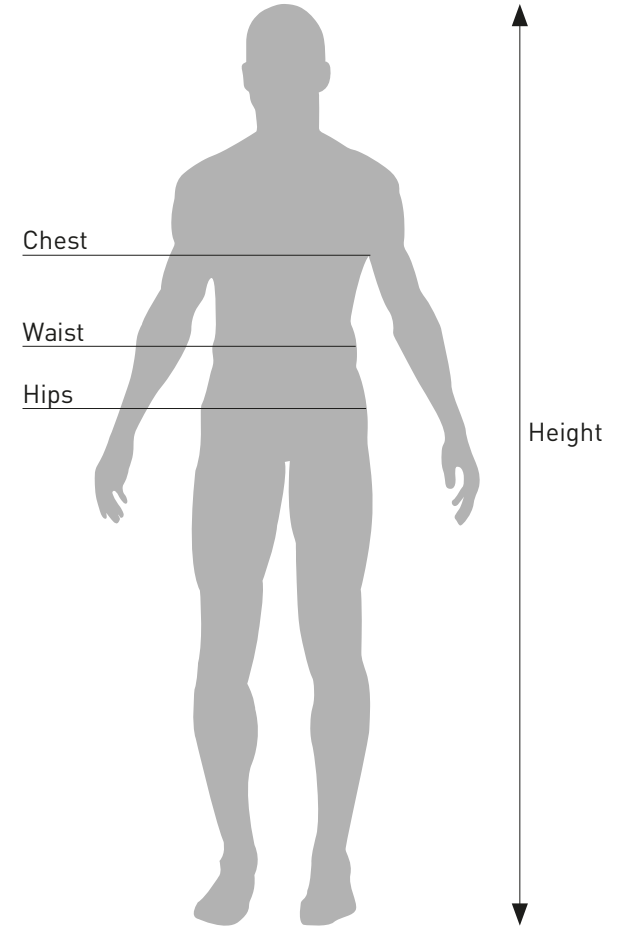
A B C D E F G H I J K L M  
N O P Q R S T U V W X Y Z





# SIZE GUIDE

MIZUNO MAN	CHEST	WAIST	HIPS	HEIGHT		
XS	86-90	72-76	86-90	165-170		
S	91-95	77-81	91-95	170-175		
M	96-100	82-86	96-100	175-180		
L	101-106	87-92	101-106	175-180		
XL	107-112	93-98	107-112	180-185		
XXL	113-118	99-104	113-118	180-185		
XXXL	119-124	105-110	119-124	180-185		
XXXXL	125-130	111-116	125-130	180-185		
MIZUNO WOMEN	CHEST	WAIST	HIPS	HEIGHT		
XS	80-84	61-65	86-90	160-165		
S	85-89	66-70	91-95	160-165		
M	90-94	71-75	96-100	165-170		
L	95-100	76-81	101-106	165-170		
XL	101-106	82-87	107-112	170-175		
XXL	107-112	88-93	113-118	170-175		
XXXL	113-118	94-99	119-124	170-175		
MIZUNO JUNIOR	CHEST	WAIST	HIPS	HEIGHT		
116	58-61	55-56	62-64	110-116		
128	62-64	57-58	65-69	116-128		
140	65-71	59-64	70-77	128-140		
152	72-79	65-68	78-83	140-152		
164	80-86	69-72	84-89	152-164		
MIZUNO SOCKS	XS	S	M	L	XL	XXL
EU	32-34	35-37	38-40	41-43	44-46	47-49
UK	1-2.5	3-4.5	5-6.5	7-8.5	9-11	12-14



Please be aware that the sizing for inline and bespoke product is slightly different. This is dependent on the sport and activity the customer requires the product for. Mizuno recommends that the customer tries on the product before placing the order. Sizing samples can be arranged by contacting your Mizuno Sales Representative.

The measurements shown in the table are expressed in centimeters and indicate a range of average measurements between the minimum and maximum measurements for the corresponding size.

Average Height is given as a general guide. Length of products may vary, as they are adapted to meet sport specific requirements.





# *TRAINING*

## CORE POLO

- » Lightweight interlock polyester.
- » Self fabric collar with Mizuno logo inside.
- » Colour contrast details.

PRODUCTCODE	
ADULT	<b>32EA7001</b>
MATERIAL 100% Polyester	
SIZES	S-4XL



**191** Black / Black



**141** Navy / Navy

## CORE SHORT SLEEVE TEE

- » Lightweight interlock polyester.
- » Underarm gusset for better freedom of movement.
- » Colour contrast details.

PRODUCTCODE	
ADULT	<b>32EA7002</b>
JUNIOR	<b>32EA7401</b>
MATERIAL 100% Polyester	
SIZES	S-4XL   S(116)-2XL(164)



**191** Black / Black



**141** Navy / Navy



**101** White / White



## AUTHENTIC SINGLET

- » Featuring Mizuno DryLite® technology and lightweight breathable fabric.
- » Contrast colour details on shoulder and under arm.
- » Anti-abrasion labelling.

PRODUCTCODE

ADULT **U2EA7101**

MATERIAL 100% Polyester

SIZES S-4XL | S(116)-2XL(164)



141 Navy / Navy



191 Black / Black

## OSAKA WINDBREAKER JACKET

- » Cut for better ergonomic elbow shape.
- » Hood with tricot mesh lining.
- » 2 zip pockets and elastic drawstring for hem adjustment.

PRODUCTCODE

ADULT **U2EE8501**

JUNIOR **U2EE8901**

MATERIAL 100% Polyester

SIZES 2XS-3XL | S(116)-2XL(164)



09 Black



14 Navy

## SHIZUOKA TECH FLEECE

- » Lightweight thermosuede fabric for better temperature regulation.
- » Quarter zip design.
- » Cuff Binding.

PRODUCTCODE	
ADULT	<b>32EE8A01</b>
JUNIOR	<b>32EE8B01</b>
MATERIAL 90% Polyester, 10%Spandex	
SIZES XS-4XL   S(116)-2XL(164)	



14 Navy



09 Black

## SHIZUOKA SPLASH TOP

- » Lighter weight softshell construction.
- » Mesh lining with cuff binding.

PRODUCTCODE	
ADULT	<b>32EC8A02</b>
JUNIOR	<b>32EC8B02</b>
MATERIAL 100% Polyester PU	
SIZES S-4XL / S(116)-2XL(164)	



09 Black



14 Navy

## CORE BERMUDA WITH POCKET

- » Heavy polyester interlock for comfort fit.
- » 2 side pockets.
- » Wickable properties.

PRODUCTCODE	
ADULT	<b>32EB9635</b>
JUNIOR	<b>32EB9935</b>
MATERIAL 100% Polyester	
SIZES S-XXL / S(116)-2XL(164)	



09 Black



14 Navy

## TAKESHI GYM SHORT

- » Woven fabric shorts with pockets
- » Drawcord elastic waist
- » Embroidery logo

PRODUCTCODE	
ADULT	<b>32EB4A01</b>
JUNIOR	<b>32EB4B01</b>
MATERIAL Microfibre	
SIZES XS-4XL / S(116)-2XL(164)	



14 Navy



09 Black



01 White



## AUTHENTIC RUGBY SHORT

- » Technical rugby short with elasticated gusset.
- » Breathable interlock polyester.

PRODUCTCODE	
ADULT	<b>32EB8A11</b>
JUNIOR	<b>32EB8B11</b>
MATERIAL 100% Polyester	
SIZES S-4XL   S[116]-2XL[164]	



**14** Navy



**09** Black



**01** White



## SHIZUOKA TRACK PANT

- » Micro fibre track pant.
- » Full length zip.
- » Modern fitted design.

PRODUCTCODE	
ADULT	<b>32ED8A01</b>
JUNIOR	<b>32ED8B01</b>
MATERIAL 94% Polyester / 6% Elastane Lining 100%Polyester	
SIZES XS-4XL / S(116)-2XL(164)	



**09** Black



**14** Navy

## NARA TRACK PANT

- » Polyester interlock fitted track pant.
- » Back leg zips.

PRODUCTCODE	
ADULT	<b>32FD9A01</b>
JUNIOR	<b>32FD9B01</b>
MATERIAL 100% Polyester	
SIZES XS-4XL / S(116)-2XL(164)	



**09** Black



**14** Navy



## CORE POLO

- » Lightweight interlock polyester.
- » Self fabric collar with Mizuno logo inside.
- » Colour contrast details.

PRODUCTCODE	
ADULT	<b>32EA7201</b>
MATERIAL 100% Polyester	
SIZES	XS-2XL



**191** Black / Black



**141** Navy / Navy

## CORE SHORT SLEEVE TEE

- » Lightweight interlock polyester.
- » Underarm gusset for better freedom of movement.
- » Colour contrast details.

PRODUCTCODE	
ADULT	<b>32EA7202</b>
MATERIAL 100% Polyester	
SIZES	XS-3XL



**191** Black / Black



**141** Navy / Navy



**101** White / White

## **AUTHENTIC SINGLET**

- » Featuring Mizuno DryLite® technology and lightweight breathable fabric.
- » Contrast colour details on shoulder and under arm.
- » Anti-abrasion labelling.

PRODUCTCODE

ADULT

**U2EA7301**

MATERIAL

100% Polyester

SIZES

XS-3XL



**141** Navy / Navy



**191** Black / Black



## AUTHENTIC SKORT

- » Breathable interlock polyester composition.
- » Single colour design with Mizuno Runbird logo.
- » High stretch under short.

PRODUCTCODE	
ADULT	<b>32EB8C14</b>
JUNIOR	<b>32EB8D14</b>
MATERIAL	
Outer - 100% Polyester. Inner - 88% Nylon, 12% Spandex	
SIZES	
XS-3XL   S(116)-XXL(164)	



14 Navy



09 Black

## PREMIUM SHORT

- » Lightweight performance outer shell with breathable inner brief.
- » Strategic mesh jacquard panels for better performance.
- » Hex Runbird print and contrast neon colour details.

PRODUCTCODE	
ADULT	<b>U2EB7201</b>
MATERIAL	
100% Polyester	
SIZES	
XS-3XL	



09 Black



14 Navy



## SHIZUOKA TRACK PANT

- » Micro fibre track pant.
- » Full length zip.
- » Modern fitted design.

PRODUCTCODE	
ADULT	<b>32ED8C01</b>
MATERIAL	100% Polyester
SIZES	XS-3XL



14 Navy

09 Black

## NARA TRACK PANT

- » Polyester interlock fitted track pant.
- » Back leg zips.

PRODUCTCODE	
ADULT	<b>32ED8C03</b>
MATERIAL	100% Polyester
SIZES	XS-3XL



14 Navy

09 Black





# *FREETIME*

## SHIZUOKA FREE TIME TEE

- » Soft touch cotton / polyester mix.
- » Technical treatment to aid moisture transfer away from the body.
- » Flatlock detailing.

PRODUCTCODE	
ADULT	32EA8A05
JUNIOR	32EA8B05
MATERIAL 60% Cotton/ 40% Polyester	
SIZES S-4XL   S(116)-2XL(164)	



09 Black



05 Grey



14 Navy

## SHIZUOKA FREE TIME POLO

- » Soft touch cotton / polyester mix.
- » Technical treatment to aid moisture transfer away from the body.
- » Flatlock detailing.

PRODUCTCODE	
ADULT	32EA8A06
MATERIAL 65% Cotton/ 35% Polyester	
SIZES S-4XL   S(116)-2XL(164)	



09 Black



05 Grey



14 Navy



## MIZUNO TERRY HOODIE

- » Classic kangaroo pocket hooded silhouette.
- » Big brand logo print on sleeve.
- » Hem and cuff ribbed design.

### PRODUCTCODE

ADULT **32EC7B60**

JUNIOR **32EC9B60**

MATERIAL 70% Cotton, 30% Polyester

SIZES 2XS-4XL | S(116)-2XL(164)



**14** Navy / White



**09** Black



**07** Grey  
Melange



## SHIZUOKA FREE TIME TEE

- » Soft touch cotton / polyester mix.
- » Technical treatment to aid moisture transfer away from the body.
- » Flatlock detailing.

PRODUCTCODE	
ADULT	<b>32EA8C05</b>
MATERIAL	60% Cotton / 40% Polyester
SIZES	XS-3XL



**05** Grey



**14** Navy



**09** Black

## SHIZUOKA FREE TIME POLO

- » Soft touch cotton / polyester mix.
- » Technical treatment to aid moisture transfer away from the body.
- » Flatlock detailing.

PRODUCTCODE	
ADULT	<b>32EA8C06</b>
MATERIAL	65% Cotton/ 35% Polyester
SIZES	XS-3XL



**05** Grey



**14** Navy



**09** Black

**FREETIME / WOMAN**

## MIZUNO TERRY HOODIE

- » Classic kangaroo pocket hooded silhouette.
- » Big brand logo print on sleeve.
- » Hem and cuff ribbed design.

PRODUCTCODE	
ADULT	<b>32EC9C60</b>
MATERIAL	70% Cotton, 30% Polyester
SIZES	XS-2XL



**07** Grey Melange



**14** Navy



**09** Black



## MIZUNO CLUB JACKET

- » Water repellent coating.
- » Micro compressed padding.
- » Longer length.

PRODUCTCODE	
ADULT	<b>32FE9A07</b>
JUNIOR	<b>32FE9B07</b>
MATERIAL 100% Polyester	
SIZES S-4XL   S(116)-2XL(164)	



**09** Black / White



**14** Navy / White

## SIDELINE JACKET

- » Full zip padded jacket ideal for coaches and spectators.
- » Also featuring weather resistant properties.

PRODUCTCODE	
ADULT	<b>32EE9A10</b>
MATERIAL 74% Nylon, 26% PU	
SIZES XS-4XL	



**14** Navy



**09** Black

**FREETIME**



## SAPPORO HOODED HYBRID JACKET

- » Bonded fleece shoulders and chest for improved movement.
- » Water repellent coating.
- » Visible hood.

PRODUCTCODE	
MEN	<b>32FE9A02</b>
WOMEN	<b>32FE0C02</b>
MATERIAL 100% Nylon / 95% Polyester 5% Elastane	
SIZES MEN S-4XL / WOMEN XS-3XL	



09 Black



14 Navy

## SAPPORO HYBRID GILET

- » Bonded fleece shoulders and chest for improved movement.
- » Water repellent coating.

PRODUCTCODE	
ADULT	<b>32FE9A06</b>
MATERIAL 100% Nylon / 95% Polyester 5% Elastane	
SIZES XS-4XL	



09 Black



14 Navy

## **BENCH JACKET**

- » Full length water repellent coat.
- » Micro compressed padding.
- » Visible hood..

PRODUCTCODE	
ADULT	<b>32EE4A23</b>
MATERIAL	100% Polyester
SIZES	XS-4XL



**09** Black



**14** Navy









# *LUGGAGE*

## BACKPACK

- » Front zipper pocket, Large customisable area.
- » Laptop section.
- » 33 x 20 x 50cm (27L)

PRODUCTCODE

ONE SIZE

**33EY7W93**

MATERIAL

Polyester 600D



**09** Black



**14** Navy

## RYOKO BACKPACK

- » Front zipper pocket, Large customisable area.
- » Laptop section.
- » 30x14x39cm (17L)

PRODUCTCODE

ONE SIZE

**33EY0W03**

MATERIAL

Polyester 600D



**09** Black



**14** Navy

## LUGGAGE



14 Navy



09 Black



09 Black



14 Navy

### HOLDALL LARGE

- » Side pocket for soiled kit or footwear.
- » Size: 70x34X36cm (55L)

PRODUCTCODE	
ONE SIZE	33EY8W08
MATERIAL	Polyester 600D

### HOLDALL MEDIUM

- » Side pocket for soiled kit or footwear.
- » Size: 60x32X32cm (45L)

PRODUCTCODE	
ONE SIZE	33EY8W09
MATERIAL	Polyester 600D

## RYOKO STICK BAG

- » Specially made for Hockey
- » Side strap for Hockey Stick
- » Front Strap for maximum comfort
- » Shoe compartment
- » Size: 29 x 12 x 93cm (35L)

PRODUCTCODE	
ONE SIZE	<b>33EY0W12</b>
MATERIAL	100% Polyester



**09** Black



**14** Navy

## RYOKO STICK BACKPACK

- » Specially made for Hockey
- » Side pocket for Hockey Stick
- » Front Strap for maximum comfort
- » Shoe compartment
- » Size: 34.5x20x51cm (35L)

PRODUCTCODE	
ONE SIZE	<b>33EY0W13</b>
MATERIAL	100% Polyester



**09** Black



**14** Navy

## LUGGAGE

## RYOKO STICK HOLDALL

- » Specially made for Hockey
- » Front Strap for Hockey Sticks
- » Shoe compartment
- » Shoulder Strap
- » Size: 56 x 30.5 x 29cm (46L)

PRODUCTCODE

ONE SIZE

33EY0W14

MATERIAL

100% Polyester



09 Black



14 Navy

## TROLLEY BAG

- » Premium 2 tone fabric and solid handle and wheel structure.
- » Size: 72x37x38cm (90L)

PRODUCTCODE

ONE SIZE

33GD8016

MATERIAL

Polyester 600D



14 Navy



09 Black

LUGGAGE







# *ACCESSORIES*

## ZUNARI TEAM CAP

- » Stretch head band for comfort fit.
- » Clean finish ready for your logo

PRODUCTCODE	
ADULT	<b>32FW9A01</b>
JUNIOR	<b>32FW9B01</b>
MATERIAL 97% Polyester, 3% Spandex	
SIZES Adult / Junior	



**01** White



**14** Navy



**09** Black

## TATAMI DRYLITE CAP

- » Mizuno DryLite® wicks sweat and dries incredibly fast.
- » Protects your skin from the sun's harmful rays.

PRODUCTCODE	
ADULT	<b>32FW9A02</b>
MATERIAL 100% Polyester	
SIZES One Size	



**09** Black



**14** Navy



**01** White

## ACCESSORIES



## JINGASA BOBBLE HAT

» Cuff & Bobble design.

PRODUCTCODE	
ADULT	<b>32FW9A04</b>
MATERIAL	100% Acrylic
SIZES	One Size



**09** Black



**14** Navy

## MIZUNO PROMO SNOOD

» Mizuno Runbird Logo.

PRODUCTCODE	
ADULT	<b>32FY9W02</b>
MATERIAL	100% Polyester
SIZES	One Size



**09** Black



**14** Navy

## ACCESSORIES



## RUNBIRD BIBS

» Lightweight polyester bib..

PRODUCTCODE

**P2EA9540**

MATERIAL

100% Polyester

SIZES

One Size



**44** Yellow Fluo



**09** Green Fluo

## CREW SOCK

» Soft Touch.

» Longer Length Crew Sock.

PRODUCTCODE

**32EX0X01**

MATERIAL

76% Cotton, 14% Spandex, 10% Lycra

SIZES

M-XXL



**01** White



**14** Navy



**09** Black

## ACCESSORIES

## AUTHENTIC SPORTS SOCK

- » Padded Foot.
- » Comfort fit with elastane for increased movement.

PRODUCTCODE

**R2EX9A01**

MATERIAL 85% Nylon 11% Spandex 4% Lycra

SIZES S - XL



**28** Royal Blue



**14** Navy



**09** Black



**62** Red



**17** Bottle Green



**01** White

ACCESSORIES



